

High Performance Taps

TiSP & TiSF Series
Titanium Alloys

NiSP & NiSF Series
Nickel Alloys



1998 - 2018

M.A. FORD EUROPE

Where *high performance* is the *standard*[®]



Threading Tools

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Performance, Precision, Economy

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TiSP & TiSF HP Tap Series

Titanium Alloys

 HSSE PM OX Oxide			
Material groups		P M K N S	P M K N S
Hole type			
Coating		OX	OX
Chamfer		B / 3.5-6P	C / 2-3P
Tolerance		ISO2 (6H)	ISO2 (6H)



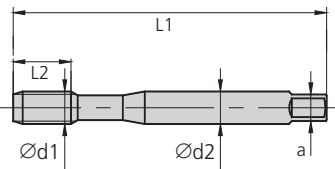


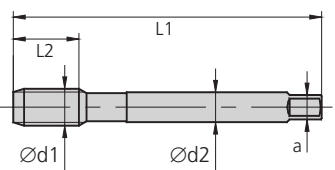


M	M Ød1	P	L1	L2	Ød2	a		TiSP-BO	TiSF-CO
DIN 371								EDP	
M3	0.5	56	11	3.5	2.7	2.5		FT1267	FT1260
M4	0.7	63	13	4.5	3.4	3.3		FT1268	FT1261
M5	0.8	70	16	6	4.9	4.2		FT1269	FT1262
M6	1	80	19	6	4.9	5		FT1270	FT1263
M8	1.25	90	22	8	6.3	6.8		FT1271	FT1264
M10	1.5	100	24	10	8	8.5		FT1265	FT1258
DIN 376									
M12	1.75	110	28	9	7	10.2		FT1266	FT1259


Material groups	ISO	Vc-m/min Cutting Speed
Steels	P	
Stainless Steels	M	
Cast Irons	K	
Non-Ferrous Metals	N	
Special Alloys	S	5-8 3-6

Example of order
 TiSP-BO - M3 X 0.5
 or
 EDP - FT1267

NiSP & NiSF HP Tap Series

Nickel Alloys

 HSSE PM 			
			
Material groups		P M K N S	P M K N S
Hole type			
Coating		OX	OX
Chamfer		B / 3.5-6P	C / 2-3P
Tolerance		ISO2 (6H)	ISO2 (6H)

M	M Ød1	P	L1	L2	Ød2	a		NiSP-BU	NiSF-CU
DIN 371								EDP	
M3	0.5	56	11	3.5	2.7	2.5		FT1227	FT1220
M4	0.7	63	13	4.5	3.4	3.3		FT1228	FT1221
M5	0.8	70	16	6	4.9	4.2		FT1229	FT1222
M6	1	80	19	6	4.9	5		FT1230	FT1223
M8	1.25	90	22	8	6.3	6.8		FT1231	FT1224
M10	1.5	100	24	10	8	8.5		FT1225	FT1218
DIN 376									
M12	1.75	110	28	9	7	10.2		FT1226	FT1219

Material groups	ISO	Vc-m/min Cutting Speed
Steels	P	
Stainless Steels	M	
Cast Irons	K	
Non-Ferrous Metals	N	
Special Alloys	S	5-8 3-6

Example of order

NiSP-BU - M3 X 0.5
 or
 EDP - FT1227



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is the *standard*[®]

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